



# The Hunter Pilot Biorefinery

Geoff Doherty<sup>1,2</sup>, Russell Reeves<sup>1,3</sup>, Tony Banks<sup>1</sup>, Andrew Reeves<sup>1,3</sup>

<sup>1</sup>Ethanol Technologies Ltd (Ethtec), <sup>2</sup>The University of Newcastle, <sup>3</sup>Apace Research Ltd

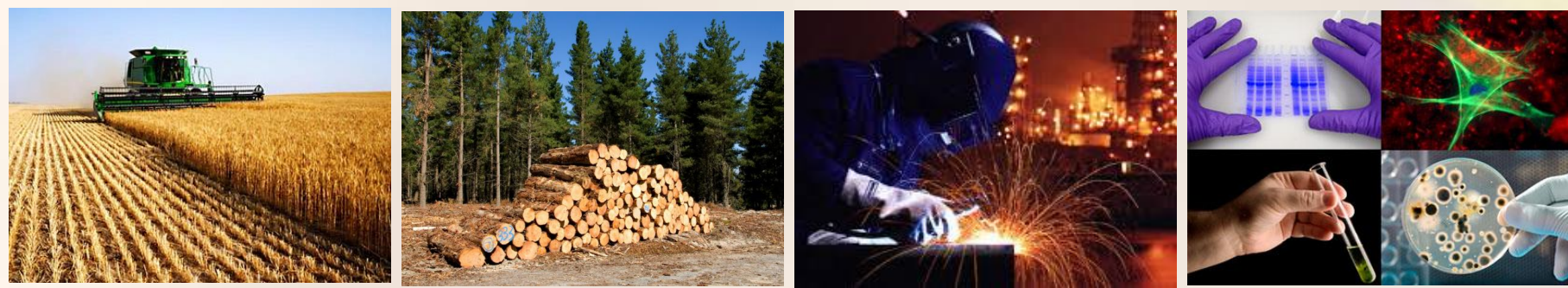
## Background

### The Traditional Bioeconomy

- US\$2 trillion worth of products are traded globally each year, accounting for 13% of world trade
- Advances in engineering and biotechnology are rapidly unlocking further value from existing biomass resources

### The Knowledge-Based Bioeconomy

- Value-add existing biomass resources while simultaneously protecting the traditional bioeconomy
- Address food security
- Balance land and water use
- Promote innovative cropping and harvesting techniques



Using advances in engineering and biotechnology to unlock further value in agricultural and forestry sectors

### Australia

- Huge biomass resources in both agriculture and forestry
- Strong biotechnology, engineering and advanced manufacturing skills

But no Knowledge-Based Bioeconomy!!

- No renewable chemicals
- No advanced biofuels
- Modest 1<sup>st</sup> gen. ethanol production (400ML/annum)
- Therefore there are huge opportunities for growth

### Mining and the Knowledge-Based Bioeconomy

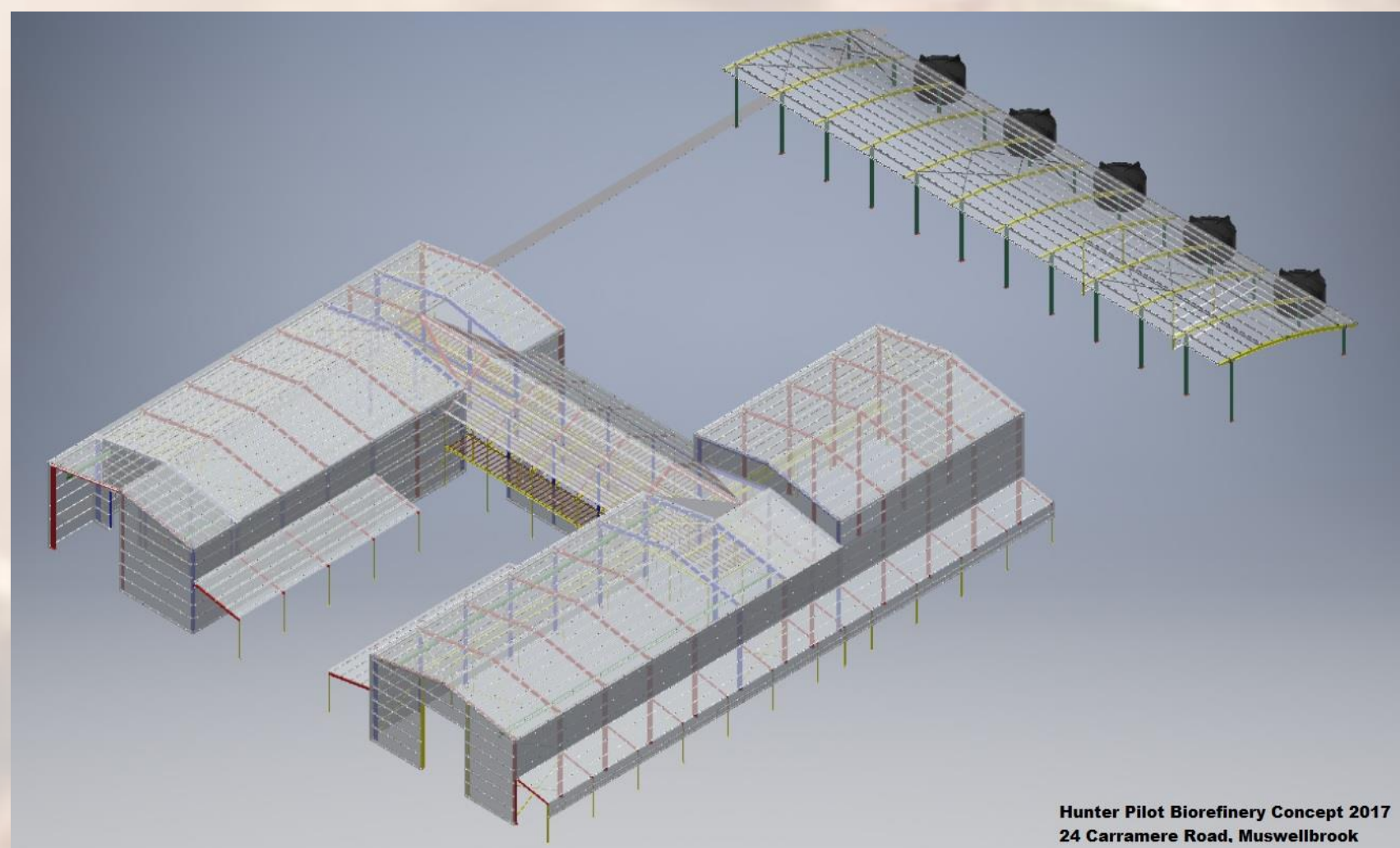
Mining offers a unique opportunity to develop a bioeconomy:

- Large under-utilised buffer lands for biomass production
- Creating a market for fibre will underpin the economics of rehabilitating land impacted by mining
- Skilled manufacturing base
- Advanced logistics
- Off-take potential for biofuels and biochemicals

## The Hunter Pilot Biorefinery (HPB)

### What is it?

- A \$30M open-access pilot-scale biorefining R&D facility located in Muswellbrook
- Approximately 4000m<sup>2</sup> of space comprising feedstock processing, PC2 large-scale fermentation, office space and fabrication workshop
- Aims to reduce barriers to commercialising biorenewables research by directly reducing the capital costs of pilot-scale infrastructure



Hunter Pilot Biorefinery Concept 2017  
24 Carramere Road, Muswellbrook

### Ethanol Technologies Ltd (Ethtec)

- Ethtec is developing a process to convert plant fibre to ethanol and renewable chemicals
- Ethtec will conduct their \$42M Cellulosic Ethanol Pilot Plant Project within the HPB and will make process equipment available to HPB users
- Broadly applicable equipment, including:
  - feedstock drying
  - feedstock granulation and size classification
  - storage hoppers
  - chemical reactors
  - filter presses
  - fermentation vessels
  - distillation systems
  - fully integrated analytical chemistry and microbiology laboratories

## Project Partners

